

Work Order ID 130926

130926

Page 1

March-26-15 1:29:40 PM

Item ID: D4365-3 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bar
 Start Date: 3/25/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 3/26/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 1503-27 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4365	A								

100 0.00
100
 Cold Saw Memo 0.00 4 0 J.C. - L.
 Hyd Mech Cut blanks at 64.39" 15/04/01

110 0.00
110
 HAAS 1 Memo 0.00 4 0 J.C. - L.
 HAAS CNC vertical machine #1 1-Mill as per folio FB040 & dwg D4365, 15/04/01
 FOLIO REV: UA
 DWG REV: A
 2-Deburr as required

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
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Work Order ID 130926

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Page 3

March-26-15 1:29:40 PM

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Revision ID: Stop *NS2*
Item Name: Bar
Start Date: 3/25/15 Start Qty: 4.00 *4* Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

MLJ 15-04-08

15-4-7

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Picklist Print

March-26-15 1:29:39 PM

Page 1

Work Order ID: 130926

130926

Parent Item: D4365-3

D4365-3

Parent Item Name: Bar

Start Date: 3/25/15

Required Date: 3/26/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.04.12 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304B0.250x0.500

Purchased

No

100

f

358.4560

5.375

23

M304B0 250x0 500

J.C.T. 15/04/15

304 BAR .250 x .500

Location

Loc Qty

Loc Code

MAT009

358.456

m129366

32.316

m131205

36.1

m131748

290.04

21.484

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D4365-1 BAR

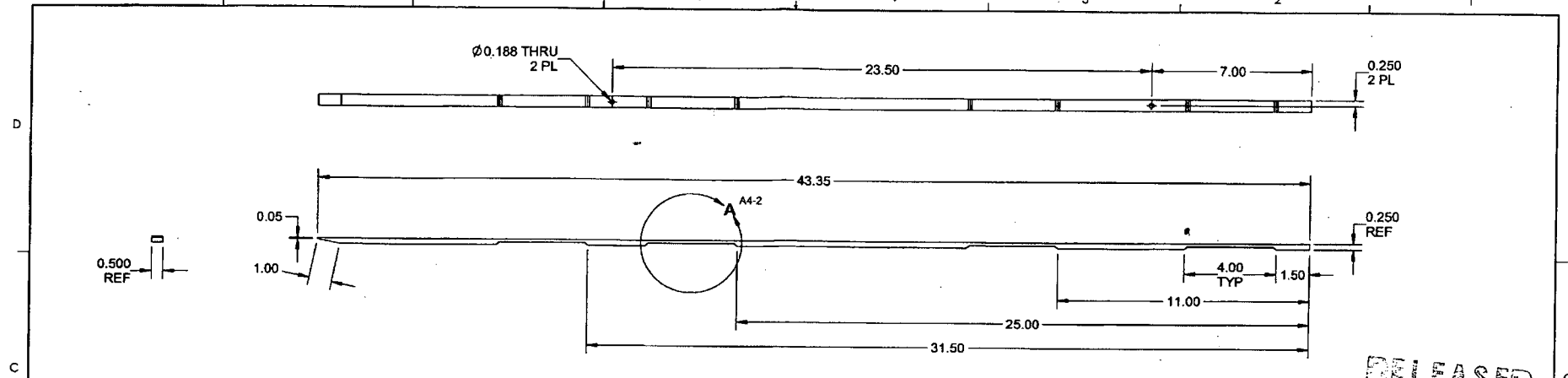
D4365-3 BAR

130926 NLS
1503-27

RELEASED
2011-09-12

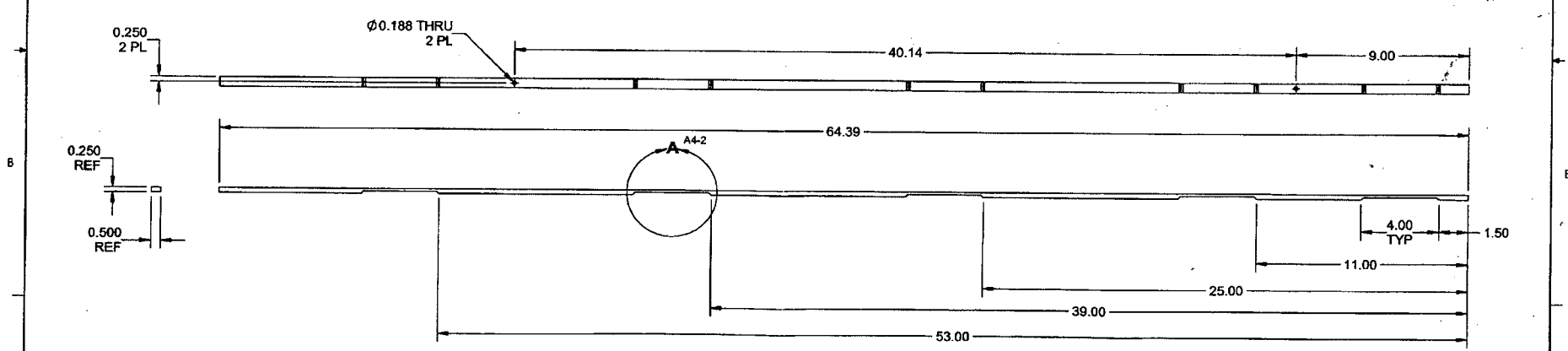
A		NEW ISSUE		SC	11.06.14
REV.	DESCRIPTION			BY	DATE
DESIGN	SC	DART AEROSPACE USA, INC.			REV. A
DRAWN	SC	PORT HADLOCK, WA			SHEET 1 OF 2
CHECKED	CP	DRAWING NO. D4365			TITLE
MFG. APPR.	JP	BAR			SCALE
APPROVED	JP				NTS
DE APPR.	JP				
DATE	11.06.14			COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR LOANED OR CONVEYED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1



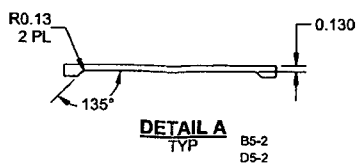
D4365-1 BAR

RELEASED
2011-09-12
JW



D4365-3 BAR

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR. 0.250 THICK X 0.500 WIDE
PER ASTM A276 OR ASTM A240
REF. DART SPEC. M304B0.250X00.500
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D4365-1 = 1.28 lbs
D4365-3 = 1.98 lbs



DESIGN	SC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	SC		
CHECKED	UP	DRAWING NO.	REV. A
MFG. APPR.	B	D4365	SHEET 2 OF 2
APPROVED	JAD	TITLE	SCALE
DE APPR.	J	BAR	NTS
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8 7 6 5 4 3 2 1